



RAJESH KARNIK

Life Objectives

ZERO Defect, ZERO Waste, ZERO Pollution

Carrier Objectives

Deploy and enhance my skills and abilities to achieve 100% Customer Satisfaction

Contact Details

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Home Address:

**Plot no 6B, Jalaram Housing Society,
Bahumali Complex, Silvassa-396230**

Specialities

- Leadership
- Analytical
- Process ownership & Collaborator.
- Decisive
- Problem-solving

Skills

- Robo soft Software ERP
- Operating Tools: Microsoft Office (Word, Excel, Power Point)
- Internet Browsing
- Shop-floor Six Sigma Knowledge
- 5's Knowledge
- Kaizen
- Ball Manufacturing process

Core Competencies

- Production Planning & Control Management
- Quality Control Management
- QMS System Management
- Vendor Development
- Supplier Management
- Team Building & Leadership

Trainings & Certifications

- 7 QC Tools
- Problem Solving Technique
- TPM
- Lean Manufacturing
- 5S
- MSA & SPC
- QMS ISO 9001-2008,
- EMS ISO 14001-2004,
- OHSMS 18001-2007,
- TS 16949-2002,
- IATF-2016 Internal Auditor
- Six Sigma white belt
- Legislation of hazardous waste substance management.

About Myself

- Production & Quality Assurance Specialist with nearly 30 years of rich & extensive experience with Various Industries like Chrome Steel Ball Manufacturing, Windmill Sector, Industrial Sealing Products
- Growth Catalyst with impressive success in contributing to the success of company progression and amplifying business margin through short-term & long-term project planning.
- Possess deep understanding of Lean Tools & Problem-solving Tools such as Fishbone Diagram, Why - Why Analysis, FMEA, Cycle Time Chart, PPAP, APQP, Waste Elimination Plan & Kaizen
- Team Leadership & Process Ownership.
- A Leader, who has successfully led and motivated Production and Planning teams consisting over 125 people in cross-cultural environment towards growth and success in the organization; created a clear & compelling view of future through coaching and execution.

Qualification & Achievements

- 1993: Diploma in Mechanical from Technical Education Board Gandhinagar, Gujarat with 66.7%)
- 1988: 10th from Gujarat State Education Board, Gandhinagar, Gujarat with 1st Class Distinction
 - ✓ Qualified Lead Auditor for QMS-9001
 - ✓ Qualified Internal Auditor for IATF-2016
 - ✓ Qualified Lead Auditor for OHSAS-18001-2007

Language *English *Gujarati *Hindi * Marathi

Personal Details.

- **Name:** Rajesh Sudhakar Karnik
- **Date of Birth :** 28th December 1972
- **Marital Status:** Married
- **Dependable family members:** Wife, 2 Daughter, 1 Son.



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Carrier Timeline

Work Experience 30 Years

NHB Ball & Roller Ltd. (Amalsad Plant)

Period: June-2023 to Till date

Position: QA Manager

Job Scope: Responsible for In line PDI, Customer Audit, Customer Complaint, interact with customer for quality improvement. Part of Kaizen member. Qualified Internal Auditor for IATF 16949-2016 & EMS 14001 QMS Systems. Monitor Customer Complaint & Respond to Customer on time providing CAPA- 8D report.

James Walker In Marco Ind. Pvt.Ltd.

Period : July-2021 to May-2023

Company Name: **James Walker in Marco Ind. Pvt Ltd. (UK Based MNC)**

Product manufacture: Manufacture Fluid Sealing Products for High Temp.& High Pressure

Position: Production Planning & Quality Manger QA/QC

Job scope: Responsible for Implementation & control of In process Quality Plan- Final Quality Plan for All kind of Fluid Sealing Products. Control & Monitor Quality level as per Implemented QAP.

Monitor Customer Complaint & Respond to Customer on time providing CAPA- 8D report.

To carry out Third Party Inspection as per Customer Requirements & Applicable Standard.

Responsible for Lab Testing of Products as per ASTM-BS- BIS, NABL Standard or Customer Specific Requirements' Ordinate with External NABL /GOVT. Approved LAB for product External Lab Testing.

Maintain Measuring Instrument Calibration Record and External NABL Lab Calibration Monitor In process -

Final Rejection Data Customer return material Data & prepare Monthly MIS for Management Presentation Plant awareness.

Phoenix Industries Ltd. Silvassa

Period: December-2018 to Jun 2021

Company Name: **Phoenix Industries Ltd. Silvassa**

Product manufacture: Manufacture of Non-Ferrous Ingots & Copper.

Position: Production In charge – Copper Division.

Job scope: Responsible for

Copper Production. Machine Installation & Commissioning copper recycling machine import from China which was not being used since one year Started successfully with capacity 10 Cr monthly copper. Production from Waste radiators imported from Denmark. Governing 25 manpower team to achieve copper production monthly target. Copper Business development. IATF 2015 EMS 14001 implementation, documentation & maintenance of copper decision. Prepare present monthly Balance sheet of copper div. production.



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Tsubaki Hoover India. Pvt.Ltd.

March-2013 to Nov-2018

Company Name: **Tsubaki Hoover India. Pvt.Ltd.**

Product manufacture: Chrome Steel Balls for Barings, CVJ, & Automobile Application

Position: Manager Manufacturing

Job scope: Responsible for All production Shop floor Activity, Raw Material Planning Sourcing from Japan and Korea. Production Planning as per customer requirement. Manpower Management at shop floor. Customer audit Production activity. Documentation as per ISO-9001-2015 for all production activity. 5S Activities As Kaizen leader at shop floor. Reporting of production achievement Vs Targeted production to TOP management (CEO, CTO). Analysing, Preparing & Presenting Reaction plan for non-achievement or any failure at shop floor activity. As customer representative for Quality, Delivery, Quantity Analysing, Preparing & Presenting cost saving activity, Improvement projects, Over time reduction by micro manpower planning, Machine Scheduling to achieve productivity target. As efficient Team Leader and Guide people towards achieve. Target decided by Top Management. Visit Customer end for new business development. Playing wide role for new development of product. Identifying manpower training as per skill matrix requirement and arrange training for the same with help of HR department. Representing weekly conference with Top Management (Singapore, Japan) and presenting plant performance to the management. Responsible for implementing CAPA for Quality Improvement.

Global Wind Power Ltd (Reliance ADA Group)

Period : March-2010 to Feb-2013

Company Name : **Global Wind Power Ltd (Reliance ADA Group)**

Product manufacture: Wind Turbine Manufacturing 750 KW -2 MW

Position: Deputy Manger QA/QC/ Supplier Development

Job scope: Responsible for Implementation of Quality Management Systems for QMS, EMS& OHSAS, in the Organization & Corporate office at Mumbai & Chennai. Successfully completed system implementation and Credited for QMS, EMS& OHSAS from IRQS Certification body. To conduct supplier assessment audit for new component development well as current established component for better quality improvement. To educate Supplier for specific requirement, Critical requirement during manufacturing of product. Collect CAPA for Quality Improvement from Supplier. Maintain and monitor all quality record of QMS, EMS&OHSAS and audit record, CAPA evaluation record of supplier, performance rating with respect to on time delivery, rejection level .Co-ordinate with production team for 5S, Kaizen, TPM implementation as a team leader. To lead safety committee ahead of safety committee. Responsible for implementation of decided action during safety meeting within decided time frame. Responsible for carrying out safety audit, Mock drills. Responsible for maintaining and monitor Legal Compliance mandatory for EMS. Responsible to educate shop floor personal.as well as EMS & OHSAS fundamental requirements Track out and monitor all significant aspect& Hazards risk for plant. Level and corporate office. Maintain and monitor all performance. monitoring activity record carried out for plant from external agency. Maintain and monitor critical technical detail of components which is.manufactured at supplier end. Conduct Supplier Audit To educate shop floor personal regarding safety precaution measure during performing special task.



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New Haven Steel Ball Corp. Pvt Ltd. (Silvassa unit)

Period: Dec-1996 to Feb. 2010

Product manufacture: Steel balls for Ball Bearings & other applications with major share being export.

Position: Quality Assurance Manager & Management Representative for Quality Management System (TS 16949 & ISO 14001)

Job scope: Responsible for Effective implementation & improvement of quality management system TS 16949 & ISO 14001. Supplier Quality Assurance, monitoring & development. Quality Assurance to new customers for business development. Quality control, process control, improvements & daily production planning for hard grinding & Flashing, Lapping Operation Assurance of quality at all stages during production & at final stage before dispatch to customer. Handling customer complaints as a Team leader Fulfilment of regulatory, legislative & Environmental requirements. Manufacturing cost reduction, & reduction of in-house rejection & customer return.

NHB Ball & Roller Ltd. (Amalsad & Bilimora)

Period: May 1993 to Nov- 1996

Position: Shift In charge Production

Operational Control for Flashing, Hard Grinding, Barrel, Lapping Operation

Play role of Shift leader.

Responsible for shift production activity.

Manpower management.

Internal Auditor for QS 9000